



Carbide Quick Change Threading Bars

Minimum Bore	Offset	Max. Depth	Quick Change Shank ϕ	Uncoated Part#	AlTiN Coated Part #
.060	.025	.200	3/16	RQT423000	RQT423000A
	.025	.300	3/16	RQT423005	RQT423005A
.080	.025	.200	3/16	RQT423010	RQT423010A
	.025	.300	3/16	RQT423015	RQT423015A
	.025	.400	3/16	RQT423020	RQT423020A
	.025	.500	3/16	RQT423025	RQT423025A
.100	.030	.200	3/16	RQT423030	RQT423030A
	.030	.300	3/16	RQT423035	RQT423035A
	.030	.400	3/16	RQT423040	RQT423040A
	.030	.500	3/16	RQT423045	RQT423045A
.120	.035	.200	3/16	RQT423050	RQT423050A
	.035	.300	3/16	RQT423055	RQT423055A
	.035	.400	3/16	RQT423060	RQT423060A
	.035	.500	3/16	RQT423065	RQT423065A
.140	.040	.200	3/16	RQT423070	RQT423070A
	.040	.300	3/16	RQT423075	RQT423075A
	.040	.400	3/16	RQT423080	RQT423080A
	.040	.500	3/16	RQT423085	RQT423085A
	.040	.600	3/16	RQT423090	RQT423090A
.160	.040	.700	3/16	RQT423095	RQT423095A
	.045	.200	3/16	RQT423100	RQT423100A
	.045	.300	3/16	RQT423105	RQT423105A
	.045	.400	3/16	RQT423110	RQT423110A
	.045	.500	3/16	RQT423115	RQT423115A
	.045	.600	3/16	RQT423120	RQT423120A
.180	.045	.700	3/16	RQT423125	RQT423125A
	.045	.200	3/16	RQT423130	RQT423130A
	.045	.300	3/16	RQT423135	RQT423135A
	.045	.400	3/16	RQT423140	RQT423140A
	.045	.500	3/16	RQT423145	RQT423145A
	.045	.600	3/16	RQT423150	RQT423150A
	.045	.700	3/16	RQT423155	RQT423155A

Must be used with quick change bar toolholders on [page 499](#).

